

plastics manufacturing method is an injection-moulding method.

41. Method for the manufacture of a surfboard [having an essentially elongate, flat basic body which is capable of floating and, during use, rests with its underside on the water, and on whose upper side there is provided a standing surface for the feet of the sports person using the board, at least one fin being attached to the underside, wherein an opening extending from the underside towards the upper side is provided in the basic body for receiving the said fin, wherein firstly the basic body of the surfboard consisting of a plastic upper shell, plastic lower shell and foam located between them is manufactured at least to a great extent, wherein cutouts are then made in the said basic body, and wherein laminates are then introduced into the said cutouts, which laminates, in the cured state, form a fin box.

42. Method according to Claim 41, characterized by the use of mouldings which preferably consist of aluminium and which are arranged in the said cutouts with the said laminates in such a way that, in the cured state, the laminates have the desired shape after removal of the said mouldings.

REMARKS

The claims have been amended to eliminate multiple dependency, cure certain informalities, and further refine the language.

The Commissioner is hereby authorized to charge any fees under 37 C.F.R. §§1.16 and 1.17 which may be required during the entire pendency of this application, or to credit any overpayment, to Deposit Account No. 16-0820, Order No. 30605.

If any fees are required by this communication, please charge such fees to our Deposit Account No. 16-0820, Order No. 30605.

Respectfully submitted,

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Date: Jan. 30, 1998